## **Technical data sheet** 7940 siaair



| Status:   | Ok         |
|-----------|------------|
| Approval: | 17.01.2020 |

| Classification      | Public series   |
|---------------------|---|
| Product type:       | Coated abrasives  |
| Main industries:    | Automotive<br>Aerospace<br>Building Interior                |
| Further industries: | Trucks Rail Marine Bus Wind Power Kitchens Sports Equipment |

| <b>Product profile</b> | Product profile                             |  |  |
|------------------------|---|--|--|
| Grit type:             | Aluminium oxide                             |  |  |
| Grit range (total):    | 240; 360; 500-1000; 1500-2000;<br>3000-4000 |  |  |
| Backing:               | Knitted fabric with foam backing            |  |  |
| Coating:               | Special process                             |  |  |
| bonding:               | Resin over resin                            |  |  |
| Special coating:       |   |  |  |
| Equipment:             |   |  |  |

| Properties        |                      | Technology |
|-------------------|----------------------|------------|
| Removal rate:     | 8 - high             | - siafast  |
| Lifetime:         | 8 - long             |            |
| Finishing:        | 8 - good             |            |
| Flexibility:      | 10 - highly flexible |            |
| Contact pressure: |                      |            |

| Advantages         |   |
|--------------------|---|
| Building Interior: | <ul> <li>Waterproof and washable</li> <li>Extremely long lifetime</li> <li>Low scratch depth</li> <li>Low clogging</li> <li>Can be used many times</li> <li>Absorbs water</li> <li>Permeable to air and water</li> <li>Pressure-equalising foam gives perfect surface finish</li> </ul> |

11. März 2022 Page 1 from 3

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| Advantages  |  |
|-------------|--|
| Automotive: | <ul> <li>High stock removal rates and excellent finish</li> <li>Low clogging in damp and dry sanding applications</li> <li>Highly adaptable to contours, curves and profiles</li> <li>Pressure-equalising foam gives perfect surface finish</li> <li>Waterproof and washable</li> <li>Resistant to silicon remover</li> </ul>                    |
| Aerospace:  | <ul> <li>High stock removal rates and excellent finish</li> <li>Low clogging thanks to damp sanding</li> <li>Extremely long lifetime</li> <li>Highly adaptable to contours, curves and profiles</li> <li>Pressure-equalising foam gives perfect surface finish</li> <li>Waterproof and washable</li> <li>Resistant to silicon remover</li> </ul> |

| Applications       |   |
|--------------------|---|
| Building Interior: |   |
| Automotive:        | <ul> <li>Matt finishing of conventional old and new varnishes as well as composite materials</li> <li>Fine sanding primer filler in hard-to-reach areas</li> <li>Preparation for polishing on high-gloss surfaces</li> </ul>  |
| Aerospace:         | <ul> <li>Matt finishing of scratch-resistant coating systems as well as composite materials</li> <li>Fine sanding primer filler in hard-to-reach areas</li> <li>Preparation for polishing on high-gloss surfaces</li> <li>Producing a matt finish for blending</li> </ul> |

| Material           |                            |  |
|--------------------|----------------------------|--|
| Building Interior: |                            | <ul> <li>Composite</li> </ul>              |
|                    | Lacquers                   | <ul><li>Paints</li></ul>                   |
|                    | Mineral materials          | <ul> <li>Solid surface material</li> </ul> |
|                    | Paints                     | <ul><li>Colour</li></ul>                   |
| Automotive:        | Composites                 | <ul> <li>Composite</li> </ul>              |
|                    | Gelcoats                   | <ul> <li>Gelcoat polyester</li> </ul>      |
|                    | Lacquers                   | <ul><li>Paints</li></ul>                   |
|                    | Lacquers                   | <ul> <li>Old lacquer</li> </ul>            |
|                    | Paints                     | <ul><li>Colour</li></ul>                   |
|                    | Plastics                   | <ul><li>Plastics</li></ul>                 |
|                    | Plastics                   | <ul><li>Acrylic glas</li></ul>             |
| Aerospace:         |                            | Colour                                     |
|                    |                            | Old paint                                  |
|                    | Acrylic glass (Plexiglass) | Acrylic glas                               |
|                    | Composites                 | Composite                                  |
|                    | Gelcoats                   | Gelcoat polyester                          |
|                    | Lacquers                   | Paints                                     |

11. März 2022 Page 2 from 3

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| <b>Conversion forms</b> | Upper conversion | Lower conversion |
|-------------------------|------------------|------------------|
|                         | Rolls            | - jumbolino      |
|                         | Strips           | - siafast strips |
|                         | Discs            | - siafast discs  |

| Application | Superordinate group           | Subgroup              |
|-------------|-------------------------------|-----------------------|
|             | Portable machine sanding      | random orbital sander |
|             | Manual sanding                | Manual sanding        |
| cut:        | Wet sanding, Dry applications |                       |

| Details                 |  |
|-------------------------|--|
| No suitability for:     | - glass sanding - Ceramic lacquers - stone grinding  |
| Sanding recommendation: | - Best results are obtained by damp grinding   |
| Safety recommendation:  | <ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul> |

| Communication   |  |   |                              |
|-----------------|--|---|------------------------------|
| Claim:          | A perfect finish for varnishes and mineral materials   |   |                              |
| Сору:           | Whether it's scuffing, fine sanding or preparation for polishing – the improved technology of 7940 siaair is the key to a perfect finish in damp and dry sanding applications. |   |                              |
| Image material: | Product Top View (PTV)   | Front side:<br>Rear side:                       | ID<br>ID                     |
|                 | Application image  | Building Interior:<br>Automotive:<br>Aerospace: | ID 8357<br>ID 147<br>ID 9271 |
|                 | Product show:  | ·   |                              |
|                 | Macro shot:  |   | ID 5109                      |
|                 | Packaging image:   |   |                              |
|                 | Product group image:   |   | ID 1693                      |

Main applicationSecondary application

11. März 2022 Page 3 from 3