

High gloss Process Control Sheet

All timings relate to room temperature (18 – 20°C). Prior to coating, the substrate should ideally be sanded to 240g.

Base Coat DG 4750

Mix 1:5 with DR 4034

Thin 15 - 20% with DV 4994

3. Apply three coats wet on wet, 30 – 40 minutes apart, and allow drying for 16hrs.
4. Sand until flat and even with 320 to 400g papers and repeat step 3 (if necessary*).

***Note:** This can be repeated up to 4 times, totalling 12 individual layers. The substrate will determine how far you take this, with closed pore woods like Maple requiring lower coating weights and open pore woods like Walnut requiring greater filling.

DU 45229

Mix 2:1 with DR 4005

Thin 10 – 15% with DR 4935

5. Sand the finished basecoat from 600g to 800g. (**Note:** If the base layer is not perfectly flat or serious inclusions are present then start with 400g before moving up).
6. Apply two to three coats wet on wet leaving 20 - 30 minutes between coats
7. Leave to harden for 24 hrs before polishing

Note: Full chemical cure of this product occurs after 7 days at room temperature.