

### ➤ Product Description

ANCHORMELT 612 is a long open time adhesive used in different surface packaging applications.

### ➤ Features

This product is an adhesive with a long open time and has a tough flexible bond.

### ➤ Technical Data

Description	Value
Viscosity at 160°C	25 poise
Operating temperature	160°C - 175°C
Open Time	Up to 10 seconds
Physical form	Blocks or pellets
System flammability	Non-flammable
Colour	Brown/amber
Shelf Life	1 year
Operating Temperature	180°C - 200°C
Packaging	12 Kilo sack 20 Kilo sack
Storage	Store in original packaging between 5-25°C.  Use stock in rotation.  Do not allow adhesive to become wet or damp, as even small amounts of water will boil and cause foaming and spitting if it enters the heated hot melt tank.

### ➤ Typical Applications

This applied by jet or wheel.

The Anchormelt 612 has flexible and rigid foams for use on corrugated, solid board, light gauge metal and some thermoplastic sheet and film.

### ➤ Health & Safety

Always read the relevant material safety data sheet before use.

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