Technical Data Sheet





Product Description

Anchorstik FL328 is a solvent contact adhesive with high initial grab. It can be easily applied by brush or spreader. The resultant bonds give excellent strength, high shear strength and good temperature resistance.

Features

This product in intended for interior use and has excellent bonding strength with good temperature resistance.

Technical Data

Description	Value
Solids Content	Approx 24%
Viscosity (Brookfield RVT, 10rpm @ 25°C)	Approx. 3750 mPas
Specific Gravity	Approx. 0.88
Chemical Type	Polychloroprene rubber/ synthetic resin blend.
Solvent	Ethyl acetate/ hydrocarbon blend
Physical Form	Moderately viscous liquid
System Flammability	Highly flammable
Colour	Off white – amber
Shelf Life	12 months
Storage	5-25°C Store in a dry flameproof area
Health & Safety	See MSDS

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Typical Applications

Plastic laminates and other rigid plastics (excluding polyethylene & polypropylene) on particle board.

All types of board with the bituminous materials

MDF, Woods and Metals

Depends on film thickness, surface porosity, temperature and humidity

Porous substrate 15-20 minutes for touch dry

Non-porous substrate 23-35 minutes for touch dry

Health & Safety

ALWAYS READ RELEVANT MATERIAL SAFETY DATA SHEET BEFORE USE.

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