

➤ **Product Description**

ANCHORBOND 3538 is a high performance, fast setting one-part PVA emulsion adhesive, specially formulated for woodworking which meets the requirements of BS EN204/D3 and BS 4071. This product has good heat resistance, high bond strength and is water and creep resistant.

➤ **Areas of Application**

General purpose woodworking adhesive used for furniture manufacturing, wood veneer application and decorative laminates and mouldings. Suitable for hot, cold and R/F pressing.

➤ **Bonding Instructions**

Adhesive, substrate and ambient temperature should ideally be a minimum of 20°C. The moisture content of the wood materials should not exceed 12%. Can be applied by serrated glue spreader, roller or brush. Also suitable for roller production lines. Open time is dependent on temperature and moisture content of substrate. Dries in 3-4 hours in normal conditions.

➤ **Technical Data**

| Description | Value |
|--|-------------------------------|
| Polymer Type | PVA Emulsion of Vinyl Acetate |
| Solids Content | 50% ± 1% |
| Viscosity (Brookfield RVT, Spindle 6, Speed 20rpm) | 100-200 poise @ 25°C |
| Colour | White, clear when dry |
| Specific Gravity at 25 °C | 1.10 |
| Bond Strength | High |
| Drying Time | 3-4 hours |
| Shelf Life | 1 Year |

➤ **Storage & Handling**

Store in original packaging between 10°C - 40°C. Rotate stock using oldest batch first. Keep containers closed, upright to prevent contamination. Do not mix with other adhesives.

➤ **Cleaning**

Wash all equipment with cold or warm water before adhesive dries.

➤ **Ordering Information**

| Part Number | Container Size |
|--------------------|-----------------------|
| 1053 | 250kg |
| 1054 | 5kg |
| 1055 | 20kg |
| 1056 | 1000kg |

➤ **Health & Safety**

ALWAYS READ RELEVANT MATERIAL SAFETY DATA SHEET BEFORE USE.

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