

➤ Product Description

ANCHORBOND 2001 is a water borne emulsion adhesive featuring a high creep resistance. This is a cream colour glue with 50% solids.

➤ Areas of Application

Specialist woodworking adhesive used for furniture & stair manufacturing, wood veneer application and decorative laminates and mouldings.

➤ Bonding Instructions

Adhesive, substrate and ambient temperature should ideally be a minimum of 20°C. The moisture content of the wood materials should not exceed 12%. Can be applied by serrated glue spreader, roller or brush. Open time is dependent on temperature and moisture content of substrate. Dries in 3-4 hours in normal conditions.

Contact with iron containers should be avoided as this may produce violet stains on the wood.

Addition of water to this product is not recommended.

➤ Technical Data

Description	Value
Polymer Type	Waterborne Emulsion
Solids Content	50% ± 1%
Viscosity (Brookfield RVT)	15,000 mPas @ 25°C
Colour	Cream, yellowy when dry
Specific Gravity at 25 °C	1.10
Coat Weight	120-160 gsm
Open Time	< 5 Minutes
Closed Assembly Time	< 10 Minutes
Press Time at 20 °C	10-20 Minutes
Glue Line Pressure	210 kg/cm ²

➤ Storage & Handling

Store in original packaging between 10°C - 20°C. Rotate stock using oldest batch first. Keep containers closed, upright to prevent contamination. Do not mix with other adhesives.

➤ Cleaning

Clean using water when wet and solvent when dry.

➤ Ordering Information

Part Number	Container Size
1021	5kg
1021/4	4 x 5kg
1022	20kg

➤ Health & Safety

ALWAYS READ RELEVANT MATERIAL SAFETY DATA SHEET BEFORE USE.

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