

ANCHOR Anchorstik FL328 Solvent Based Adhesive

TECHNICAL DATASHEET

Anchorstik FL328 is a solvent contact adhesive with high initial grab, which can be easily applied by brush or spreader. The bonds give excellent strength, high shear strength and good temperature resistance.

Key Features

- Designed for interior use
- Excellent bonding strength
- Good temperature resistance

Typical Applications

Plastic laminates and other rigid plastics (excluding polyethylene & polypropylene) on particle board. All types of board with the bituminous materials, MDF, woods and metals.

Dependant on film thickness, surface porosity, temperature and humidity find the below times;

- Porous substrates - 15-20 minutes for touch dry
- Non-porous substrates - 23-2 minutes for touch dry

Technical Data

- **Solids Content** - 24%
- **Viscosity (Brookfield RVC,10rpm @25°C)** - 3750mPas
- **Specific Gravity** - 0.88
- **Chemical Type** - Polychloroprene rubber/synthetic resin blend
- **Solvent** - Ethyl acetate/hydrocarbon blend
- **Physical Form** - Moderately viscous liquid
- **Flammability** - Highly Flammability
- **Colour** - Amber
- **Shelf Life** - 12 months
- **Storage** - 5-25°C in a dry flameproof area



Available in:

Anchorstik FL328 Solvent Based Adhesive available in 5 Litre drums

Disclaimer

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